Page 1

Wednesday, October 06, 2010 11:14:42 AM

T 4	TT
Item	111
1111111	11/

D412-760-015

Accept



Setup Start



**Revision ID:** 

Item Name:

Cabin Floor Protector

**Start Date:** 

10/6/2010

QC:

Start Qty: 3.00

Req'd Qty: 3.00

**Cust Item ID: Customer:** 

Reference:

Approvals:

Date: 10-05 Tooling:

Date:

Date:

Date:

Run

Start

Stop



Stop

Sequence ID/ Work Center ID Operation Description

**Revision Nbr** 

Set Up/ **Run Hours** 

**SPC (Y/N):** 

Tool ID

Tool # Plan Code

Reject Accept Oty Otv

Reject Number

Insp. Stamp

Draw Nbr

IIN-D412-760 D

**Required Date: 10/15/2010** 

100

Document Control

DOCUMENT CONTROL

Memo

0.00

0.00

Photocopy bluefile & type labels per PPP D412-760-015 CHG002

110

Packaging

Pick Kit

0.00

0.00

Packaging

120

Quality Control

Memo

0.00

0.00

Memo

QC4-100% Inspect kits for completeness

Duit Ac	ospace L	.tu							•
W/O:			WO	RK ORDER CHANGE	ES				•
DATE	STEP	PR	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Apprôval QC Inspector
							<b>.</b>		
Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No <b>DQ</b>	<b>A</b> :	Date: _	
Resolution:		Disposition	:	QA: N/C C	osed:		Date: _		
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	R)			
		Description of NC		Corrective Action Section	on B	Verifi	fication Approva	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		ion C	Chief Eng	QC Inspector
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#### Work Order ID 62700

Wednesday, October 06, 2010 11:14:42 AM



Page 2

Item ID:

D412-760-015

Accept

Setup Start

Stop



**Revision ID:** 

Item Name:

Cabin Floor Protector

**Start Date:** 

10/6/2010

Start Qty: 3.00

**Req'd Qty: 3.00 Required Date:** 10/15/2010



**Cust Item ID:** 

**Customer:** 

Tool ID

Reference:

Approvals:

QC:

Process Plan:

**Operation** 

Packaging

Description

Date:\_\_\_\_\_

Tooling: Date:

SPC (Y/N):

Set Up/

**Run Hours** 

Date:

Tool # Plan

Date:

Start



Stop

Sequence ID/

**Work Center ID** 

130

Packaging

Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D412-760-015

Location:

140

OC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Run

Accept



Reject Insp.

Stamp

Code Qty Qty Number

Reject

10/10/07 H

Dail Ac	Ospace Li	iu								•			
W/O:			WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Apprôval QC Inspector			
									·				
Part No	:	PAR #:	Fault Cate	jory:	NCR: Y	′es N	lo <b>DQ</b>	A:	_ Date: _				
Resolution:			Disposition	n:	QA: N/0	C Clo	sed:		Date: _				
NCR:			WORK ORDE	R NON-CONFORM	IANCE (N	ICR)							
		Description of NC		tion B			ioction A	Ammanal	A				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng			yerification Section C		Approval Chief Eng	Approval QC Inspector			
								******					
							,						
ı ;													

#### **Picklist Print**

Wednesday, October 06, 2010 11:14:46 AM

Work Order ID: 62700

Parent Item: D412-760-015

Parent Item Name: Cabin Floor Protector



Start Date: 10/6/2010

**Required Date:** 10/15/2010

Start Qty: 3.00

Required Qty: 3.00

**Comments:** 

Cabin Floor Protector

IPP rev A 07.07.05 new issue EC

	IP	PP Rev:B 08-08-2	0 revB as per dwg	DD	verified by:E	C <sup>1</sup> ,								
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
8	AN960JD10	NAS1149D0363J	Purchased	No			110	Each	8.0000	28	84 M	115622	- 10	10/6S
	7				Location	<u>1</u>	Loc	Oty	Loc Code					
					ST			6		_		_		
						107715		6		_		_		
					ST335			2		-		_		
	AN960JD416	NAC1140D04621		NI-		105792	110	2	24.0000	· 1				$\Omega$
0		NAS1149D0463J	Purchased	No			110	Each	24.0000		36		1	165
$\mathcal{S}$											MI	5622	10/10	66
13	vv asitet				Location	<u>1</u>	Loc	: Qty	Loc Code					
					ST300			24		_		_		
	,					113288		24		_		_		
	Ď3574-5	H 1891	Manufactured	No			110	Each	4.0000	1	3		f:	1
43	Cabin Floor Protector										260	692	(0)	10174
	Cabili Floor Florector				Location	<u>n</u>	Loc	: Qty	Loc Code					,
					PKG			4						
2						61933		4 .						
δ`	D3574-6	ti inai	Manufactured	No			110	Each	0.0000	) 	3		,	i
43											Be	269U	1 rol	10/188
,	Cabin Floor Protector									***				<del></del>
_	D3575-5	III ( <b>488</b> 1	Manufactured	No			110	Each	0.0000	1 '	3	_	υ.	iolize Ozslav
5	_								<b>N</b> (		B 6	2696	(O)()	175/34

W/O:			W	ORK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHA	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							Frod Wgr	
		PAR #:	Fault Cate	egory:	_ NCR: Yes 1	Date: _		
	R	esolution:	Disposition	on:	_ QA: N/C Clo	sed:	Date: _	
NCR:		1	WORK ORD	ER NON-CONFORMA	NCE (NCR)			·
DATE STEP		Description of NC	Corrective Action Section		Verification	Approval	Approval	
DATE	SIEF	Section A	Initial Chief Eng	Action Description  Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
		•						
		,						

W&dnesday, October 06, 2010 11:14:46 AM

	W&dnesday, October 06, 2010 11:14:46	5 AM									
	Work Order ID: 62700										
	<b>Parent Item:</b> D412-760-015										
	Parent Item Name: Cabin Floor Protector	or					Sta	art Date: 10	0/6/2010	Required Da	te: 10/15/2010
							Si	tart Qty: 3.	00	Required Q	ty: 3.00
\	.D3575-6	Manufactured	No		110	Each	0.0000		3 BC	2697	18/WhsP
7	Cabin Floor Protector D3580-1	Manufactured	No		110	Each	36.0000	6	18 /	<i>, , , , , , , , , ,</i>	
١	Joggle Bracket								10/0/	sel	·/·
3				<b>Location</b>	Lo	c Oty	Loc Code				
	ر D3628-1	Manufactured	No	ST07059460	110	36 36 Each	412.0000	14	1 <b>9</b>		
\ .n	Cupped Washer								الدال	64	
``	•			<b>Location</b>	<u>La</u>	oc Qty	Loc Code			• •	
				ST075 59945		412 412			42	-	
7	D3628-3 Cupped Washer	Manufactured	No	39943	110	Each	294.0000	6;	18/10	Ped	
>	Cupped Washer			<b>Location</b>	<u>L</u> c	oc Qty	Loc Code				
				ST075		294	•		16	-	
$\setminus$	MS24694*S100	Purchased	No	43031	110	294 Each	110.0000	6.7	18/1/	lest	
`	FLAT HEAD SCREW			<u>Location</u>	Lo	oc Qty	Loc Code			-	
4	>			ST289A		100	<u>-</u>		4	<u></u>	
				115531		100			3.	_	
				ST290A		10				_	

112475

10

Dait Ac	ospace	Ltu							•			
W/O:			WORK ORDER CHANGES									
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No	):	PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DQ</b>	A:	Date: _				
	Re	solution:	Dispositio	າ:	QA: N/C CI	osed:		Date: _				
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NCF	R)						
DATE	OTED	Description of NC	ļ	Corrective Action Section		Verific	cation	Approval Chief Eng	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		ion C		QC Inspector			
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		*104.4E										
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					-							

#### **Picklist Print**

Wednesday, October 06, 2010 11:14:46 AM

Work Order ID: 62700

Parent Item:

D412-760-015

Parent Item Name: Cabin Floor Protector



**Start Date:** 10/6/2010

**Required Date:** 10/15/2010

Page 3

Start Qty: 3.00

Required Qty: 3.00

MS24694-S54

Purchased

No

110

Each 114.0000

Loc Code

Loc Qty
114
1
13
100

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
							1 Tod Wgi						
							<del> </del>						
Part No		PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA:	Date: _						
	Re	esolution:	Disposition	n:	_ QA: N/C Clo	sed:	Date: _						
NCR:			WORK ORDI	ER NON-CONFORMA	ANCE (NCR)	)							
DATE	STEP	Description of NC	<del></del>	Corrective Action Section		Verification	Approval	Approval					
	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C							
					-								
<u> </u>													
	1					1	1	1					

# REFERENCE ONL

### DART AEROSPACE LTD.

IIN-D412-760

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#### 5.0 PARTS LIST

	5.0	FAR	TS LI	<u> </u>				
Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -113	QTY -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
	Х						D412-760-013	CABIN FLOOR PROTECTOR KIT
_		Х		<u> </u>			D412-760-015	CABIN FLOOR PROTECTOR KIT
			х	<del>                                     </del>			D412-760-017	CABIN FLOOR PROTECTOR KIT
			_^_	X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
				<del>  ^-</del> -	Х		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					<del>- ^-</del>	X	D412-760-113	BAGGAGE COMPARTMENT PROTECTOR KIT
1				ļ			D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1			L			D3574-4	CABIN FLOOR PROTECTOR
		. 1					D3574-5 /	CABIN FLOOR PROTECTOR
		1		ļ			D3574-6 /	CABIN FLOOR PROTECTOR
1							D3575-1	CABIN FLOOR PROTECTOR
1							D3575-2	CABIN FLOOR PROTECTOR
	1		_				D3575-3	CABIN FLOOR PROTECTOR
	1						D3575-4 /	CABIN FLOOR PROTECTOR
		1		ļ			D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1	ļ			D3788-1	CABIN FLOOR PROTECTOR
			1				D3788-2	CABIN FLOOR PROTECTOR
			1	ļ			D3788-3	CABIN FLOOR PROTECTOR
			1				D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14			36	D3628-1 /	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
				L		1	D3876-1	RH FORWARD WALL PROTECTOR
L				<u> </u>		1	D3876-3	FORWARD WALL PROTECTOR
				ļ		1	D3876-5	LH WALL PROTECTOR
-						1	D3876-7	AFT WALL PROTECTOR
ļ						1	D3876-9	RH AFT WALL PROTECTOR
<u> </u>						1	D3876-11	FLOOR PROTECTOR
					4	1	D3876-13	DOOR PROTECTOR
				1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1	11		D3933-2	RH AFT CABIN WALL PROTECTOR
				1			D3935-1	LH PYLON PROTECTOR
<u> </u>				1			D3935-2	RH PYLON PROTECTOR  LH PYLON PROTECTOR
					1		D3935-3	RH PYLON PROTECTOR
					1 14		D3935-4 D3942-1	ANGLE
				14				
				10	10	4	D3942-3	CLIP
<b> </b>						1	D3952-1	PLACARD
20		20	20			36	80-004-2-6	INSERT WASHER
28		28	28				AN960JD10 /	
12		12	12		-		AN960JD416	WASHER SCREW
14_		14	14				MS24694S54	SCREW
6		6	6			20	MS24694S100 /	
<b></b>						36	MS27039-1-04	SCREW
<b> </b>				4	4		MS27039-4-10	SCREW
				6	6		MS27039-4-14	SCREW
<b> </b>				6	6		MS27039-5-08	
				8	8		MS27039-5-12	SCREW

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Revision: **E** 

Date: 09.12.02